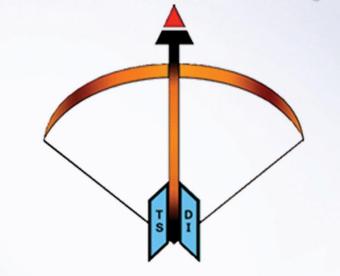
## Temasek Defence Systems Institute



**Temasek Defence Systems Institute** 

## Effect of Change in Role of an Aircraft on **Engine Life**

Sim Yinxiang Anthony Haslam

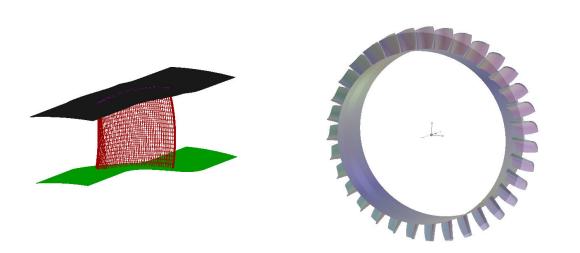
Aim:

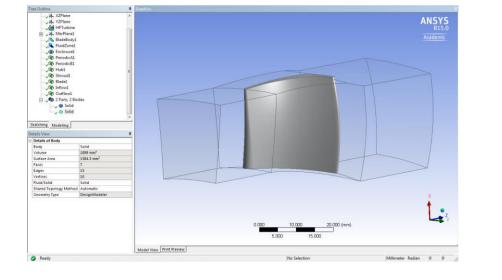
To investigate the impact, if any, of role changes in aircraft on the life of the engines.

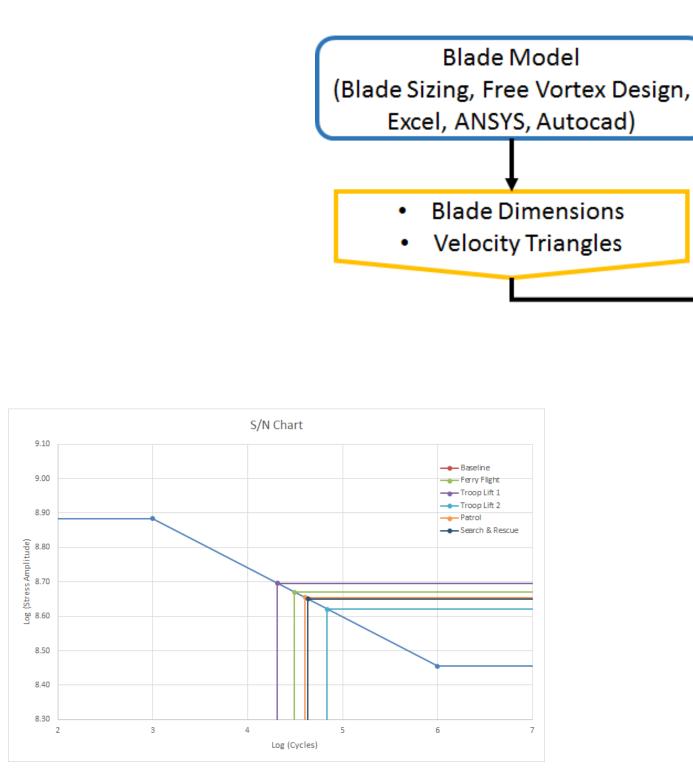
Methodology:

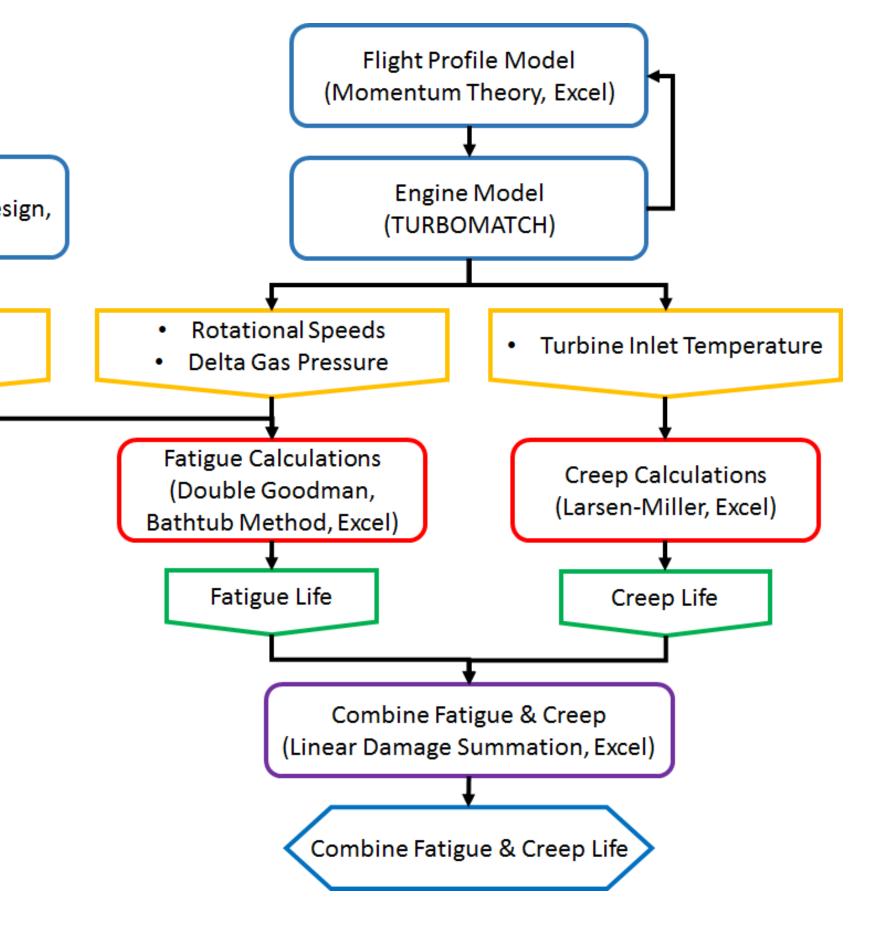
Quantify the impact of the following on fatigue, creep and combined fatigue and creep life:

- Ambient Temperature \_\_\_\_\_
- Flight Profile \_\_\_\_
- Fouling in Compressor
- **Erosion in Turbine**









## Effect of Operating Environment:

- Ambient temperature reduces total engine life by approximately half.
- Fouling and erosion (corresponding to environmental damage due to dusty

		ISA			ISA +20			
		Fatigue Life	Creep Life	Combined	Fatigue Life	Creep Life	Combined	
	-							
Clean Engine	Ferry Flight	31008	18237003	30956	16476	138338	14723	
	Troop Lift 1	20617	3197536	20485	11268	27998	8034	
	Troop Lift 2	52756	77629184	52720	28535	532942	27085	
	Patrol	40312	51321518	40280	22387	392347	21179	
	SAR	43153	67688361	43126	24005	499804	21436	
	-	I						

or salt laden environment) can reduce creep life by up to 80%. Effect on total life is only pronounced in warmer climates.

Effect of Flight Profile:

- Different flight profiles contribute very different to engine damage.
- Poor planning of aircraft utilisation can result in almost 100% difference in engine life consumption.

	Ferry Flight	34355	3051652	33973		18211	26310	10762
Ē	Troop Lift 1	22927	590387	22070		12524	<mark>6384</mark>	4229
8 <del>-</del>	Troop Lift 2		12453362	57531		31804	109053	24623
<b>ا</b> %	Patrol	43631	8920458	43418	[	24418	80613	18741
	SAR	47547	11067173	47344		26550	101624	21050

3% Turbine Erosion	Ferry Flight	35209	5494232	34985		19401	51740	14110
	Troop Lift 1	24452	1066041	23904		13437	10699	5956
		59617	23037370	59463		33142	193112	28288
	Patrol	47094	15156561	46948		25829	146000	21946
	SAR	50313	19736793	50185		28144	176669	24276

Reference

1. Newman, S. (2001), The foundations of helicopter flight, Halsted Press.

- 2. Seddon, J. M. and Newman, S. (2011), Basic helicopter aerodynamics, John Wiley & Sons.
- 3. Wu, F. (1994), Aero engine life evaluated for combined creep and fatigue, and extended by trading-off excess thrust. (PHd thesis), Cranfield University, Cranfield,



UK.